Shenzhen Petra Industrial Co., Ltd.

Self-adhesive product manual

Product Code		HBK760		
Product Name		70g woodfree paper/water base adhesive/78gCCK		
Face Stock		70g woodfree paper		
Release liner		78gCCK		
Adhesive		Ordinary water base adhesive		
technical indic	cators:			
Classification:	test project	Indicators	Unit	Methods
Face Stock	Dosage	70±10%	g/m ₂	GB/T 451.2-2002
	Thickness	88±10%	μm	GB/T 451.3-2002
	Whiteness	≧85%	%	GB/T 7974-2002
Release liner	Dosage	78±10%	g/m2	GB/T 451.2-2002
	Thickness	80±10%	μm	GB/T 451.3-2002
	Longitudinal tensile strength	≥5.4KN/m	KN/m	GB/T 12914-2018
Adhesive	Loop initial tack	≧14	N	FTM9
	90° release force	≥7or paper torn	N/25mm	FTM2
	180° 30m/min high speed release force	≦ 40 g	g/m²	FTM1
	Minimun labelled temperature		- 5°C	•
	Using temperature	- 10°C~65°C		
Product description:		Face Stock is made of high quality woodfree paper, which has good processing performance and is suitable for writing and printing;		
Print and process:		Face Stock has good ink absorption, and the backing paper is CCK, which has good die-cutting performance and can be used for color printing and inkjet printing of general rolls and sheet-fed paper. Suitable for making all kinds of low glossiness labels, price labels, etc.		
Stock and preserve:		Under the conditions of temperature 23 ± 2 °C and relative humidity 50 ± 5 %, the validity period is 1 year. Products beyond the expiry date can still be used after passing the inspection.		

Special Note:

1. Since the product is closely related to the use environment and production and processing technology, please test before use, and re-test when changing seasons to avoid unknown risks.

2. All material descriptions, technical information and usage recommendations of Petralabel are test data in a standard environment, but they are not guaranteed, and there may be differences in actual application data.

3. The technical documents are subject to the current terms of Yangfan, and petralabel reserves the right of final

interpretation. Shenzhen Petra Industrial Co., Ltd.

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