Shenzhen Petra Industrial Co., Ltd.

<u>Self-adhesive product manual</u>

Product Code		LN7252B	mandadi	
Product Name		72g topcoated thermal paper/freezing glue/50g yellow glassine		
Face Stock		72g topcoated thermal paper		
Release liner		50g yellow glassine		
Adhesive		freezing glue		
technical indi	cators:			
Classification:test project		Indicators	Unit	Methods
Face Stock	Dosage	72±10%	g/m ₂	GB/T 451.2-2002
	Thickness	80±10%	μm	GB/T 451.3-2002
	Whiteness	≧80%	%	GB/T 7974-2002
	waterproof	≧60%	%	GB/T 28210-2011
	oilproof	≧70%	%	GB/T 28210-2011
	alcohol resistance	≧6 0 %	%	GB/T 28210-2011
	chromatic optical density	≥1.10	%	GB/T 28210-2011
Release liner	Dosage	50±10%	g/m ₂	GB/T 451.2-2002
	Thickness	45±10%	μm	GB/T 451.3-2002
	Longitudinal tensile strength	≥4.5KN/m	KN/m	GB/T 12914-2018
Adhesive	Loop initial tack	≧8	N	FTM9
	90° release force	≧5or paper torn state	N/25mm	FTM2
	180° 30m/min high speed release force	≦35 g	g/m²	FTM1
	Minimun labelled temperature		—5℃	
	Using temperature	$-10^{\circ}\text{C} \sim 65^{\circ}\text{C}$		
Product description:		This product uses low-temperature freezing glue, which has certain low-temperature resistance. Thermal Face Stock has excellent waterproof, oilproof, alcohol resistance effects, does not consume ink or toner, and prints clearly. A thorough labeling test in the end-use environment is required prior to use.		
Print and process:		Can be used for printing in most traditional printing methods. Due to the heat-sensitive nature of the product, processing environments exceeding 50° C should be avoided. Inks containing alcohol or volatile organic solvents may damage the heat- sensitive layer. For flexographic printing, UV or water-based ink and varnish are recommended. It is recommended to test the ink before printing. It can be used for non-direct contact labeling of products such as food, medicine and cosmetics.		
Stock and preserve:		Avoid long-term exposure to environments above 50° C or direct sunlight. Under the conditions of temperature $23\pm2^{\circ}$ C and relative humidity $50\pm5\%$, the validity period is 1 year. Products beyond the expiry date can still be used after passing the inspection.		

Special Note:

^{1.} Since the product is closely related to the use environment and production and processing technology, please test before use, and re-test when changing seasons to avoid unknown risks.

^{2.} All material descriptions, technical information and usage recommendations of Petralabel are test data in a standard environment, but they are not guaranteed, and there may be differences in actual application data.

^{3.} The technical documents are subject to the current terms of Yangfan, and petralabel reserves the right of final interpretation.

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